

# SB DRAIN



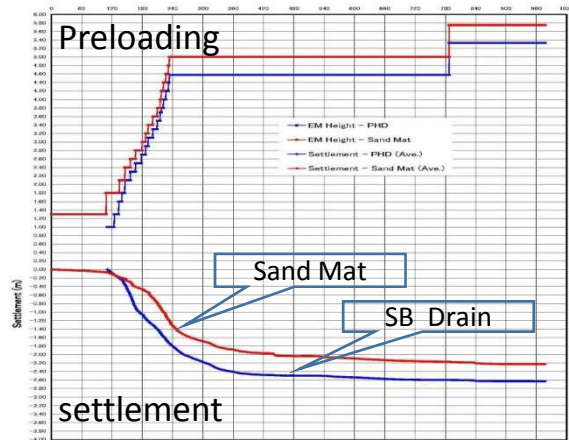
## SB DRAIN (Super Board Drain)

- Greater Discharge Capacity
- Reduce period of coherence
- Products are well managed
- Easy Handling and Transportation
- Lower Cost than Conventional Sand Fill

# SUPER BOARD DRAIN

## Comparison of consolidation ratio

Compare with the sand mat, using the SB Drain reach faster consolidation.



(Picture shows experimental comparison between sand mat and SB Drain in the East-West highway Vietnam project.)

## Cost

6m		Material	Unit	Qty	Unit Price (US\$)	Subtotal (US\$)
Surcharge		Surcharge	m <sup>3</sup>			
Sanmat(t=0.5m)		Sanmat	m <sup>3</sup>	3	10	30
PVD		Price/Unit Width				5.00

Examples of comparative costs :  
Cost comparison when applying PVD with 1,5m spacing, SB with 3m spacing.

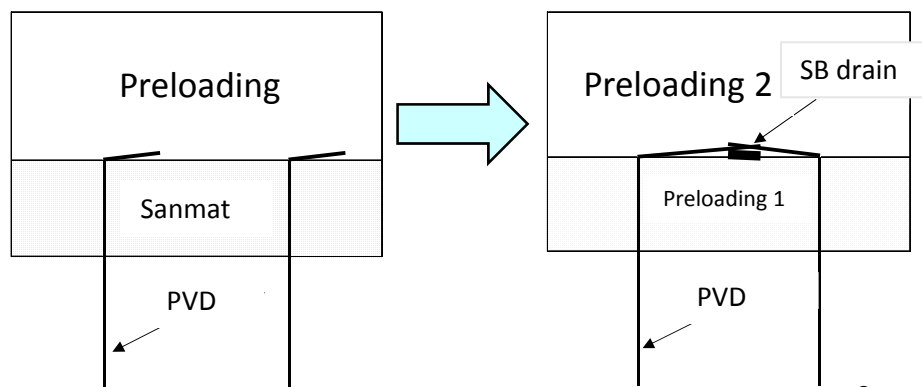
In fact, depending on specific projects that change the price from the example below.

6m		Material	Unit	Qty	Unit Price (US\$)	Subtotal (US\$)
Surcharge		Surcharge				
Surcharge(t=0.5m)		Surcharge	m <sup>3</sup>	3	3.5	10.5
		SB T-200	m	2	2	4.0
PVD		PVD	m	3	0.35	1.1
		Price/Unit Width				2.59

Price difference in 1m<sup>2</sup>  
**\$2.41/m<sup>2</sup>**

### Footnotes unit price:

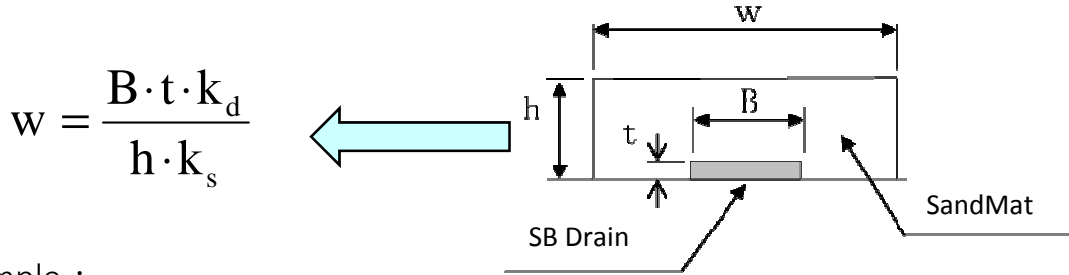
- SanMat : 10\$/m<sup>3</sup>
- Surcharge : 3.5\$/m<sup>3</sup>
- SB Drain : 2\$/m
- PVD : 0.35\$/m



# SB DRAIN

## Method of Design

Calculating for the width of Sand Mat equivalent to Discharge Capacity of a horizontal Drain.



$$W = \frac{B \cdot t \cdot k_d}{h \cdot k_s}$$

### Example :

Calculating for the width of Sand Mat equivalent to a SB (T-200) with the terms below:

Sand Mat:  $h=0.5\text{m}$ ,  $k_s=0.0001\text{m/s}$

SB Drain :  $B=0.2\text{m}$ ,  $t=0.008\text{m}$ ,  $k_d=0.20\text{m/s}$

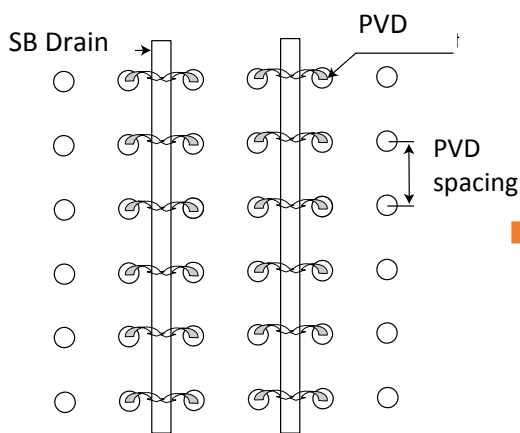
$$W = \frac{0.2 \times 0.008 \times 0.2}{0.5 \times 0.0001} = 6.4\text{m}$$

W: width of Sand Mat  
 B: width of SB Drain  
 t: Thickness of SB Drain  
 $k_d$ : Drainage Coefficient of SB Drain  
 h: Thickness of Sand Mat  
 $K_s$ : Drainage Coefficient of Sand Mat

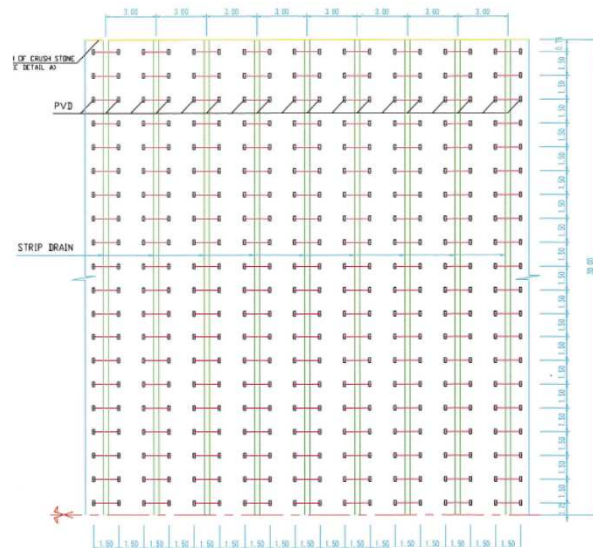
If SB T-200 is covered separately by 6.4m, the drainage capacity will be equivalent to Sand Mat with the terms as above.

## Example of SB Drain layout

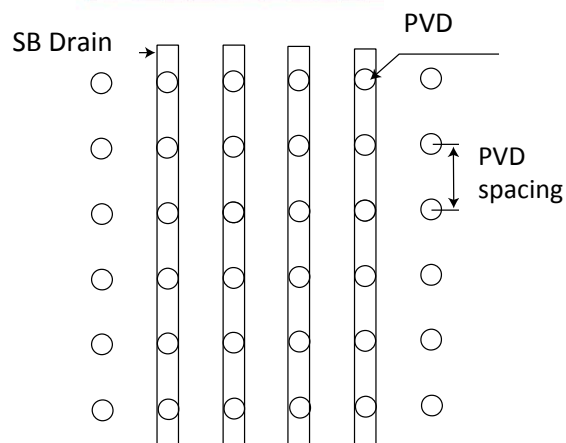
Example: Plane Configuration: At project international port of Thi Vai-Cai Mep, the SB Drain was used and the layout as below:



(for example layout in the design)



When preloading up high, large PVD spacing, there is also SB Drain layout shown on the right.



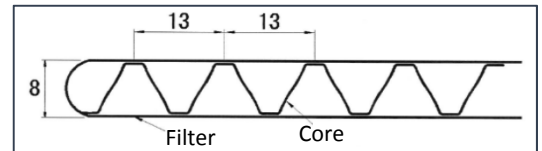
# SUPER BOARD DRAIN

## CONSTRUCTION PROJECTS

- 2015  
BEN LUC-LONG THANH Express Way(A1+A3 portions)(40,500m)
- 2009  
CAI MEP-THI VAI (300,000m)  
CAI MEP PORT-2 (83,300m)
- 2007  
CAI MEP PORT-1 (70,000m)
- 2006  
SAI GON EAST-WEST HIGHTWAY (150,000m)  
CAN THO BRIDGE (50,000m)
- .....



SB Drain specification			
	Categories	Unit	Parameter
Material	Core	-	Polyvinyl Chloride
	Filter Jacket	-	PET- Non-woven
Dimension	Width	mm	305±3.0 (T-300)
	Thickness	mm	205±3.0 (T-200)
	Length	m	50
Load capacity		kN/m <sup>2</sup>	>200
Drainage Coefficient of core		m/s	>5x10 <sup>-2</sup> 100kPa I=0.5
Drainage Coefficient of Filter casing		m/s	>1x10 <sup>-4</sup>



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